

2-in Inclinable Plunger Lift Experimental Facility

This facility is designed to study all the stages of plunger lift under various well deviations. The design allows running experiments for conventional and continuous plunger lift types.

Key Specifications

Fluids

Gas: Air Oil: Mineral Oil (Isopar L)

Operating Conditions

Maximum Pressure:	30 psig
Temperature:	Ambient
Gas Flow Rate:	0 to 340 MSCFD (Superficial Gas Velocity – 0 to 180 ft/s)
Oil Flow Rate	0 to 81 BPD (Superficial Liquid Velocity – 0 to 0.24 ft/s)

Test Section

Pipe Material:	Polycarbonate (some elements of the system are made of acrylic)
Diameter of Pipe:	2 inch
Test Section:	25 ft (150 D)
Developing Region:	5 ft (30 D)
Exit Region:	5 ft (30 D)
Inclination Angles:	10 to 90 degree

Instrumentation and Flow Characteristics

Instrumentation	Measured Parameters
Quick Closing Valves	Liquid Fallback and Holdup
	Visual Observation
High-speed Visualization System	Flow Pattern
	Slug / Taylor bubble / Plunger Velocity
High-speed Pressure Sensors	Transient Pressure Profile
Tigh-speed Tressure Sensors	Slug Velocity
High-speed Proximity Sensors	Plunger Velocity
High-speed Optical Sensors	Slug Velocity
	• Pressure
Smart Plunger	Pressure Differential
	Plunger Acceleration
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Figure 1: Schematic of the Flow Loop

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Figure 2: Schematic of the Test Section

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